

Date: Wednesday, 2/15/2006 3:44:57 PM
 User: Kim Johnston

Process Sheet

split
06/05/16

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PILOT/CO-PILOT STEP, LH (FOLDING)
 Job Number : 25821
 Estimate Number : 12026
 P.O. Number : *NIA* Part Number : D412630023
 This Issue : 2/15/2006 S.O. No. : *NIA* Drawing Number : D412-630 REV. J ,P13
 Prsht Rev. : NC Project Number : *NIA*
 First Issue : *NIA* Type : LARGE FAB ASSY Drawing Revision : *J*
 Previous Run : 22511 Material : *NIA*
 Due Date : 3/20/2006 Qty: *1X* Um: *2* Each
 Written By : *SEE COMMENT BELOW*
 Checked & Approved By : *06-02-16*
 Comment : Est. Rev: *B* 05.08.22 Step 3 & 5 revised per ECN 700 KJ/J
 LM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & create labels per PPP D412-630-023 CHG002

DH 06/03/15 *(14)*

2.0 D2012107 Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Clevis

Pick:

Qty	Part Number	Description
1	D2012-107	Clevis

Batch

B25483

3.0 D2803041 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bracket Assembly

Pick:

Qty	Part Number	Description
1	D2803-041	Bracket Assembly LH

Batch

B25917

4.0 D2804041 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bracket Assembly

Pick:

Qty	Part Number	Description
1	D2804-041	Bracket Assembly LH

Batch

B25919

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/15/2006 3:44:57 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 25821

Part Number: D412630023

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2807

Support Prop



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Support Prop

Pick:

Qty Part Number

Description

Batch

2 D2807

Gas Spring

B25247 /

6.0

D2813

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Pick:

Qty Part Number

Description

Batch

2 D2813

Washer

B26649 /

7.0

D3388041

Step Weldment LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Step Weldment LH

Pick:

Qty Part Number

Description

Batch

1 D3388-041

Step Weldment LH

B26652 -1 /

8.0

D33951

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bushing

Pick:

Qty Part Number

Description

Batch

4 D3395-1

Bushing

B26584 /

9.0

AN3C21A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

Pick:

Qty Part Number

Description

Batch

2 AN3C21A

Bolt

M19633

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/15/2006 3:44:57 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 25821

Part Number: D412630023

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN310C8

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description
2	AN310C8	Nut

Batch

~~M18515~~ /

11.0

AN8C16

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description
2	AN8C16	Bolt

Batch

~~M18779~~ /

12.0

MS210433

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description
4	MS21043-3	Nut

Batch

~~M100218~~ /

13.0

MS24665302

Cotter Pin



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Cotter Pin

Pick:

Qty	Part Number	Description
2	MS24665-302	Cotter Pin (or AN380C3-4)

Batch

~~M16984~~ / M16991 /

14.0

MS24693C280

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

Pick:

Qty	Part Number	Description
2	MS24693-C280	Screw (or MS24694-C565)

Batch

~~M16984~~ / M16984 /

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/15/2006 3:44:58 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 25821

Part Number: D412630023

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

15.0	NAS1515H3	Washer
------	-----------	--------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 24.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description
6	NAS1515H3	Washer

Batch

~~1956~~ 19633 /

16.0	NAS1515H5L	WASHER
------	------------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

WASHER

Pick:

Qty	Part Number	Description
4	NAS1515H5L	Washer

Batch

1100050 /

17.0	NAS1515H8	Washer
------	-----------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description
4	NAS1515H8	Washer

Batch

118779

SAD 06:05:16 (2)

18.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
------	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D412-630 p.13

SAD 06:05:19 (2)

19.0	QC5	INSPECT WORK TO CURRENT STEP
------	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

SB 06/05/23 (2)

20.0	PACKAGING 1	PACKAGING RESOURCE #1
------	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/15/2006 3:44:58 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 25821

Part Number: D412630023

Job Number:



Seq. #:

Machine Or Operation:

Description :

21.0

D28061

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : ~~2.0000~~ Each(s)

Bushing

Pick: Packing Kit

Qty Part Number

2 D2806-1

Description

Bushing

Batch

B25868 x 3 ✓

B25921 x 7 ✓

22.0

D28063

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : ~~2.0000~~ Each(s)

Bushing

Pick: Packing Kit

Qty Part Number

2 D2806-3

Description

Bushing

Batch

B25922 ✓

23.0

D28105

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Strut

Pick: Packing Kit

Qty Part Number

1 D2810-5

Description

Strut

Batch

B22631 x 2 ✓

24.0

D33961

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : ~~2.0000~~ Each(s)

Spacer

Pick: Packing Kit

Qty Part Number

2 D3396-1

Description

Spacer

Batch

B24645 ✓

25.0

AN4C6A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : ~~4.0000~~ Each(s)

Bolt

Pick: Packing Kit

Qty Part Number

1 AN4C6A

Description

Bolt

Batch

119512 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/15/2006 3:44:58 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 25821

Part Number: D412630023

Job Number:



Seq. #: Machine Or Operation: Description :

26.0 AN4C10A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : ~~4.0000~~ Each(s)
Bolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	AN4C10A	Bolt	M18515 ✓

27.0 AN4C15A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Bolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
2	AN4C15A	Bolt	M19600 ✓

28.0 AN44C7A Eyebolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : ~~4.0000~~ Each(s)
Eyebolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	AN44-C7A	Eyebolt	M18535x2 ✓ M19620x3 ✓

29.0 AN5C15A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : ~~8.0000~~ Each(s)
Bolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
2	AN5C15A	Bolt	M18167 ✓

30.0 MS210434 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : ~~16.0000~~ Each(s)
Nut

Pick: Packing Kit

Qty	Part Number	Description	Batch
4	MS21043-4	Nut	M10065 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: LD Date: 04/05/15
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/15/2006 3:44:58 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 25821

Part Number: D412630023

Job Number:



Seq. #:

Machine Or Operation:

Description:

31.0

MS210435

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

Pick: Packing Kit

Qty Part Number

3 MS21043-5

Description

Nut

Batch

M18535 ✓

32.0

NAS1515H4

Washer



Comment: Qty.: 7.0000 Each(s)/Unit Total: 28.0000 Each(s)

Washer

Pick: Packing Kit

Qty Part Number

7 NAS1515H4

Description

Washer

Batch

M18535 x 24 ✓

M100680 x 11 ✓

33.0

NAS1515H5

Washer



Comment: Qty.: 7.0000 Each(s)/Unit Total: 28.0000 Each(s)

Washer

Pick: Packing Kit

Qty Part Number

7 NAS1515H5

Description

Washer

Batch

M18535 x 24 ✓

M19565 x 11 ✓

34.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

35.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-630-023

Location:

PPP Rev:

A

36.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



C2 06/05/24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

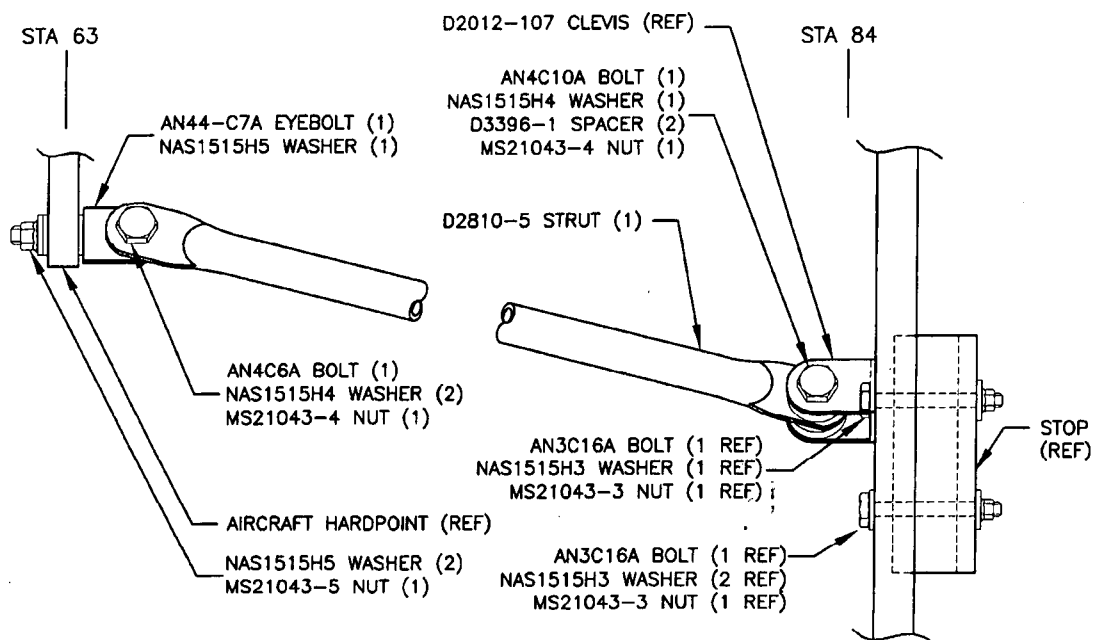
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

FIGURE 13 – Strut Detail for D412-630-023/-024 *Heli-Access-Step*™ Installation
(NOT TO SCALE)



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 25821

Date: Wednesday, 5/24/2006 9:52:06 AM

User: Chantal Lavoie

INVENTORY ITEMS PICKED FOR SLIP NUMBER 2488

16.0	NAS1515H5L WASHER						
Available	407.00	MAIN	ST231	100050	8.00	8.0000	Each
17.0	NAS1515H8 Washer						
Available	120.00	MAIN	ST231	18779	8.00	8.0000	Each
21.0	D28061 Bushing						
Available	67.00	MAIN	ST387	25868	4.00	4.0000	Each
		MAIN	ST387	25921	4.00	4.0000	
22.0	D28063 Bushing						
Available	62.00	MAIN	ST387	25922	4.00	4.0000	Each
23.0	D28105 Strut						
Available	3.00	MAIN	ST162	23631	2.00	2.0000	Each
24.0	D33961 Spacer						
Available	17.00	MAIN	ST432	24645	4.00	4.0000	Each
25.0	AN4C6A Bolt						
Available	432.00	MAIN	ST313	19512	2.00	2.0000	Each
26.0	AN4C10A Bolt						
Available	83.00	MAIN	ST313	18515	2.00	2.0000	Each
27.0	AN4C15A Bolt						
Available	155.00	MAIN	ST315	19600	4.00	4.0000	Each
28.0	AN44C7A Eyebolt						
Available	101.00	MAIN	ST317	18535	2.00	2.0000	Each
29.0	AN5C15A Bolt						
Available	141.00	MAIN	ST295	18167	4.00	4.0000	Each
30.0	MS210434 Nut						
Available	470.00	MAIN	ST262	100651	8.00	8.0000	Each
31.0	MS210435 Nut						
Available	183.00	MAIN	ST262	18535	6.00	6.0000	Each
32.0	NAS1515H4 Washer						
Available	292.00	MAIN	ST231	18535	14.00	14.0000	Each
33.0	NAS1515H5 Washer						
Available	515.00	MAIN	ST231	18535	14.00	14.0000	Each

Date: Wednesday, 5/24/2006 9:52:06 AM

User: Chantal Lavoie

INVENTORY ITEMS PICKED FOR SLIP NUMBER 2488

Project No. : N/A
 Customer : Dart Helicopters Services
 Part Number : D412630023
 Job Number : 25821

Drawing Number : D412-630 REV. J ,P13
 Drawing Name : PILOT/CO-PILOT STEP, LH (FOLDING)
 Due Date : / /
 Qty : 2
 Slip # : 2488

		Location	Store	Picking	Lot No.	Serial No.	Req'd	Taken
2.0	D2012107 Clevis Available 65.00	MAIN		ST016	25483		2.00	2.0000 Each
3.0	D2803041 Bracket Assembly Available 9.00	MAIN		ST156	25917		2.00	2.0000 Each
4.0	D2804041 Bracket Assembly Available 8.00	MAIN		ST158	25919		2.00	2.0000 Each
5.0	D2807 Support Prop Available 4.00	MAIN		ST387	25247		4.00	4.0000 Each
6.0	D2813 Washer Available 155.00	MAIN		ST388	26649		4.00	4.0000 Each
7.0	D3388041 Step Weldment LH Available 2.00	MAIN			26652		2.00	2.0000 Each
8.0	D33951 Bushing Available 95.00	MAIN		ST432	26584		8.00	8.0000 Each
9.0	AN3C21A BOLT Available 111.00	MAIN		ST309	19633		4.00	4.0000 Each
10.0	AN310C8 Nut Available 118.00	MAIN		ST311	18515		4.00	4.0000 Each
11.0	AN8C16 Bolt Available	MAIN		ST280	18779		4.00	4.0000 Each
12.0	MS210433 Nut Available 668.00	MAIN		ST262	100218		8.00	8.0000 Each
13.0	MS24665302 Cotter Pin Available 315.00	MAIN		ST243	16941		4.00	4.0000 Each
14.0	MS24693C280 Screw Available 85.00	MAIN		ST244	16984		4.00	4.0000 Each
15.0	NAS1515H3 Washer Available 1853.00	MAIN		ST231	19633		12.00	12.0000 Each

Date: Tuesday, 1/10/2006 7:04:24 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-630-011/012/013/014/023/024/031/111/112
Job Number	: 25416		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 1/10/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: UPDATE PAPERWORK
First Issue	: N/A	Project Number	: U/A
Previous Run	: 25414	Drawing Revision	: N/A
		Material	: N/A
		Due Date	: 1/17/2006
Written By	: <u>See above date & user</u>	Qty:	22 Um: Each
Checked & Approved By	: <u>See above date & user</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK

D412-630-011 B 20227 x2 / B13702 x1D412-630-012 B 20228 x2 / B13701 x1D412-630-013 B D412-630-014 B D412-630-023 B 23623 x5D412-630-024 B 23624 x5D412-630-031 B D412-630-111 B 15054 x2D412-630-112 B 15055 x2

ADD REVISED PAPERWORK TO KITS IN STOCK

CL 06/01/10

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ENSURE PAPERWORK AND P/N'S MATCH WITH BOXES

INSPECT WORK

CL 06/01/10

Date: Tuesday, 12/6/2005 9:35:52 AM
 User: Linda Lacelle

Process Sheet

D412-630-011/012/023
 D412/630/024/024/112

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : 630-011/-012/-023/-024/-111/-112
Job Number : 25126	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 12/6/2005 S.O. No. : N/A	Drawing Number : UPDATE PAPERWORK
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : N/A	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : <u>See DATE & User Above.</u>	Due Date : 12/13/2005 Qty: 1 Um: Each
Checked & Approved By : <u>See DATE & User Above.</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Remove from finished goods add revised FAA STC SR00595NY, SR00597NY, SR00598NY to kits
 record batch numbers

D412-630-011 B 13702 1mcx B20227 2mcx

D412-630-012 B 13701 1mcx B20228 2mcx

D412-630-023 B B23623 5mcx

D412-630-024 B B3624 5mcx

D412-630-111 B 13202 15054 2mcx

D412-630-112 B 15055 2mcx

PC 05/12/07

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Ensure paperwork and P/N's match with boxes
 Inspect work

PC 05/12/07

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Return to finished inventory

PC 05/12/07

4.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Close w/o
 Inspect Level 21

PC 05/12/08

Job Completion

